

Factory of the Future

Intelligente Robotik in der digitalisierten Produktion

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A large, curved image of the Earth from space occupies the bottom right portion of the slide. It shows a view of the planet's surface with blue oceans, green landmasses, and white clouds. The curvature of the Earth is clearly visible, creating a sense of depth and global perspective.

Wissen für Morgen

Institut für Robotik und Mechatronik

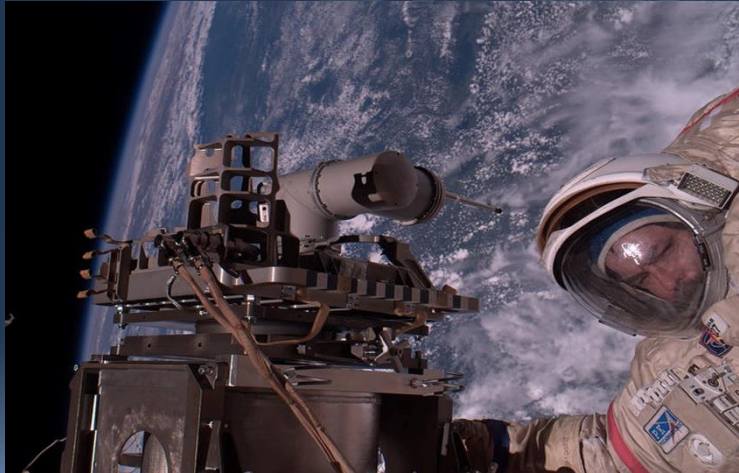
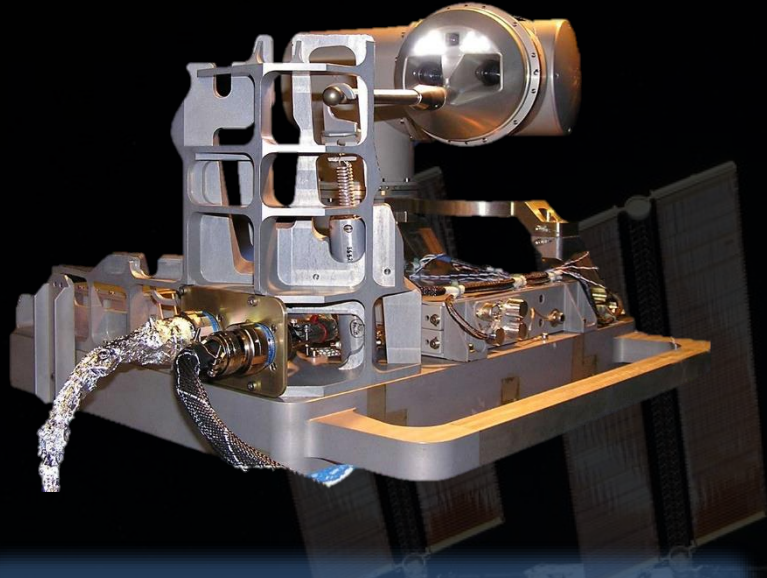
- **Deutsches Zentrum für Luft- und Raumfahrt (DLR)**
 - ~ 9000 Mitarbeiter, 40 Institute und Einrichtungen, 30 Standorte
 - Raumfahrtmanagement
 - Projektträger
 - **Forschung:**
Luftfahrt, **Raumfahrt**, Energie, Verkehr,
Sicherheit, Digitalisierung (*seit 2018*)
- **Institut für Robotik und Mechatronik (RM)**
 - ~ 200 Mitarbeiter in Oberpfaffenhofen (OP), 6 Abteilungen

<https://www.dlr.de/rm/>





ROKVISS



Kontur 2



Meteron SUPVIS Justin



Anwendungsfelder

Orbitale Robotik



Raumfahrtassistenzrobotik



Planetare Explorationsrobotik



Intelligente Service Robotik



Medizin- und Pflegerobotik



Geländerobotik

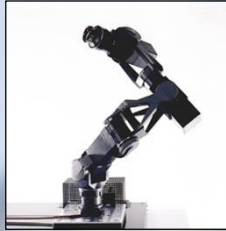


Produktion der Zukunft

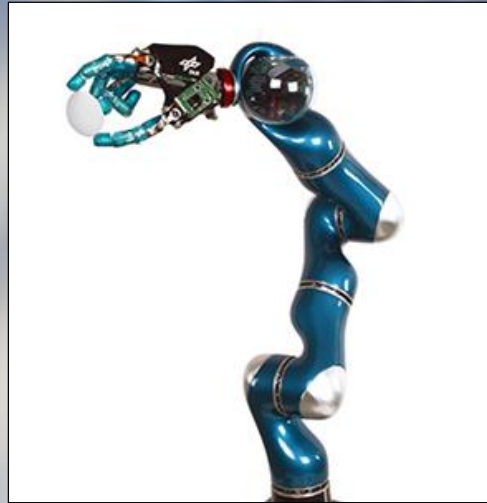
Entwicklung der Leichtbaurobotertechnologie



LBR I
1991



LBR II
2000



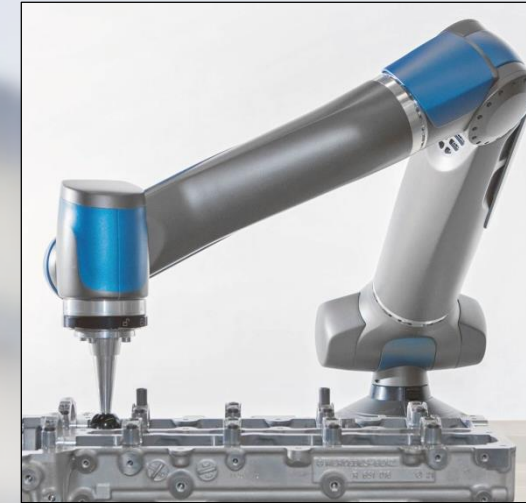
LBR III
2003



Justin
2008



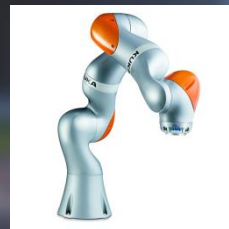
MIRO
2008



SARA
2018



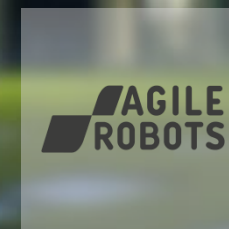
LBR 4/4+



KUKA LBR iiwa

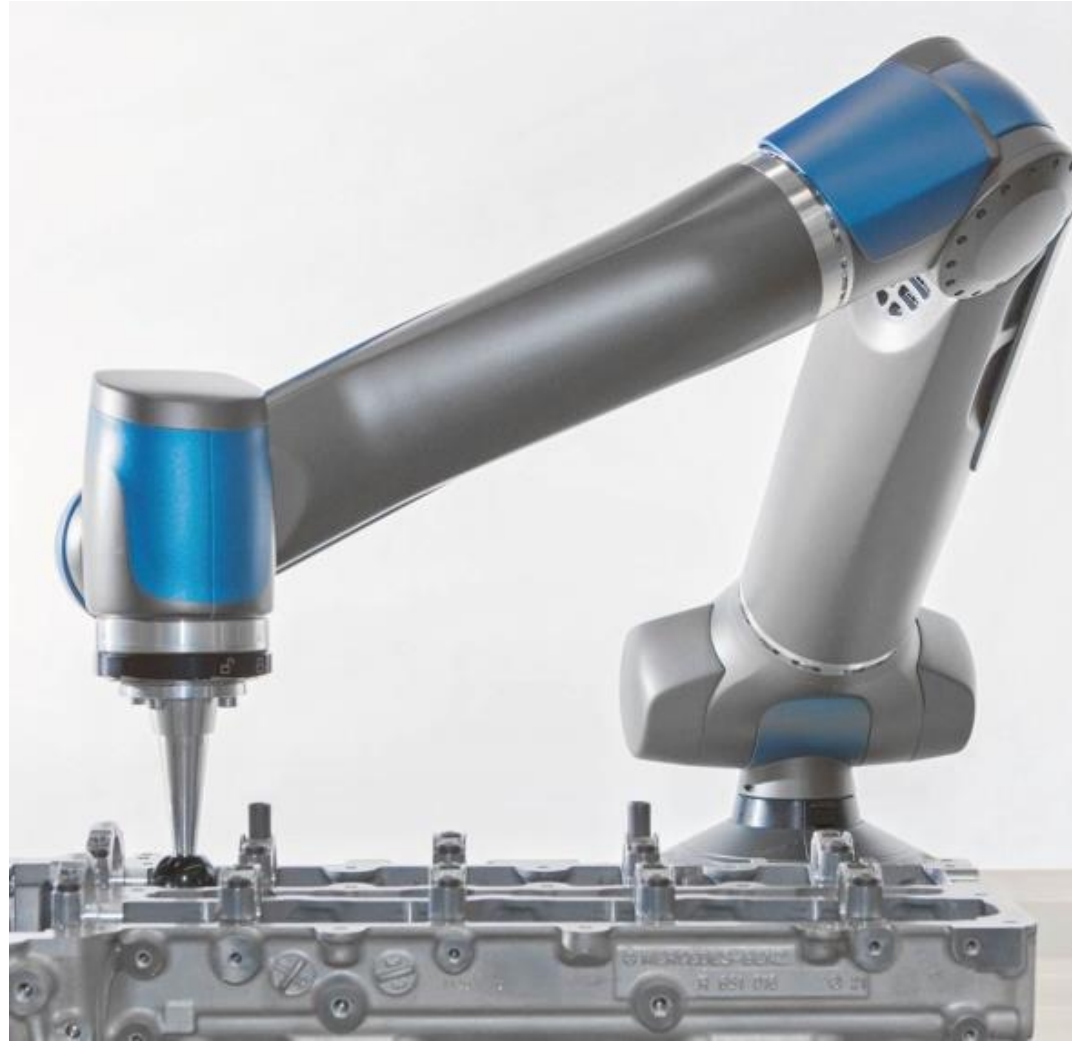
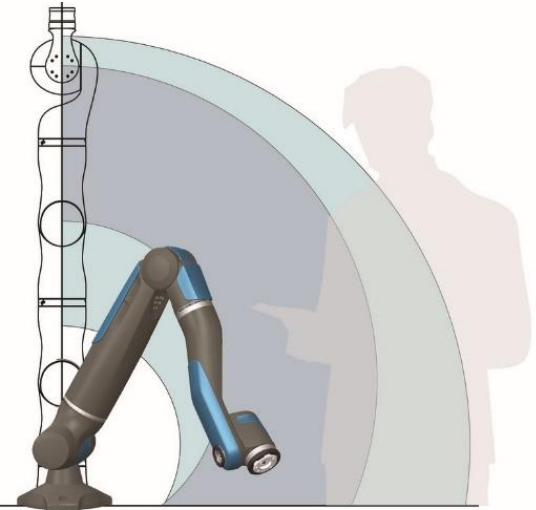


FRANKA EMIKA



Agile Robots

SARA – Safe Autonomous Robotic Assistant

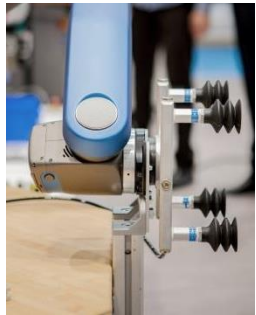


- 400 deg/s
- 12kg Traglast
- 22.6kg Eigengewicht
- 297 -1024 mm Arbeitsraum
- A7 ohne Limitierung
- **Force-Teaching** im Kontakt
- **Werkzeugwechseladapter** integriert
- Integrierte Schnittstelle für die **Sensorerweiterung**

<https://www.dlr.de/rm/de/sara>



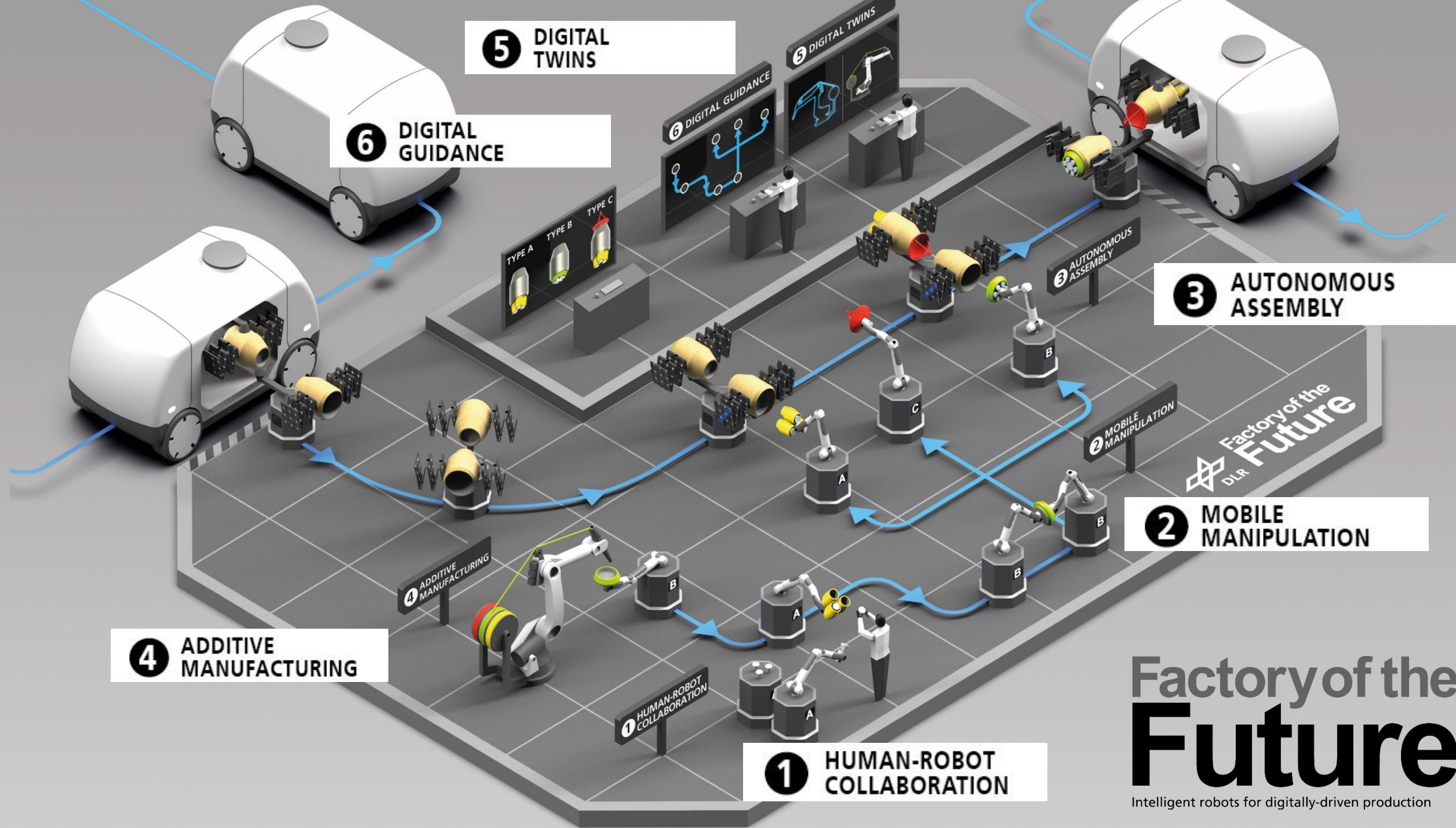
Variable Arbeitsstation: Beispiel Fenstermontage AUTOMATICA 2018



- Flexible Nutzung von Werkzeugen
- Anpassbar mit geringerem Aufwand
- Keine spezialisierten Halterungen







Factory of the
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Intelligent robots for digitally-driven production

1 HUMAN-ROBOT COLLABORATION



Intelligent robotic assistants and their human co-workers interact via intuitive, multi-modal programming interfaces and share their workspace in safe and efficient industrial applications.

2 MOBILE MANIPULATION



Mobile autonomous production units fitted for carrying out a variety of back-work like tasks help to overcome static shop floor layouts.

3 AUTONOMOUS ASSEMBLY



Intelligent autonomous robots assemble individually customized products using advanced planning algorithms, sensors and modular adaptive robotic skills.

4 ADDITIVE MANUFACTURING



Data analysis and digital tools improve manufacturing methods resulting in complex and individual parts with optimized geometries and improved component properties.

5 DIGITAL TWINS



Accurate digital models represent both the product and the optimized production processes, saving costs, time and engineering efforts.

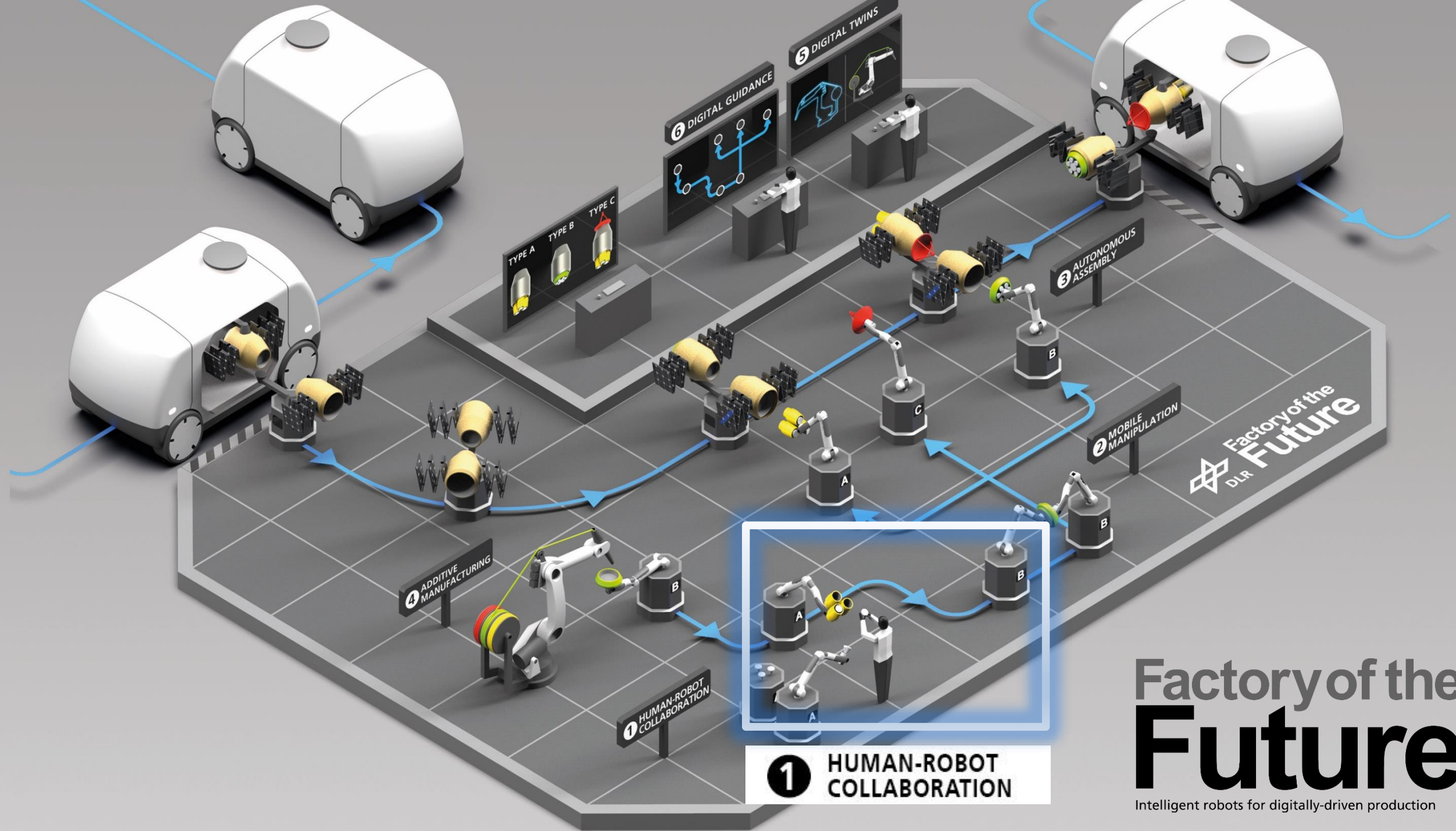
6 DIGITAL GUIDANCE



Mass customization is a cornerstone in future manufacturing. Digital Guidance helps to minimize set-up-times by autonomously adapting facilities and controlling workflows.

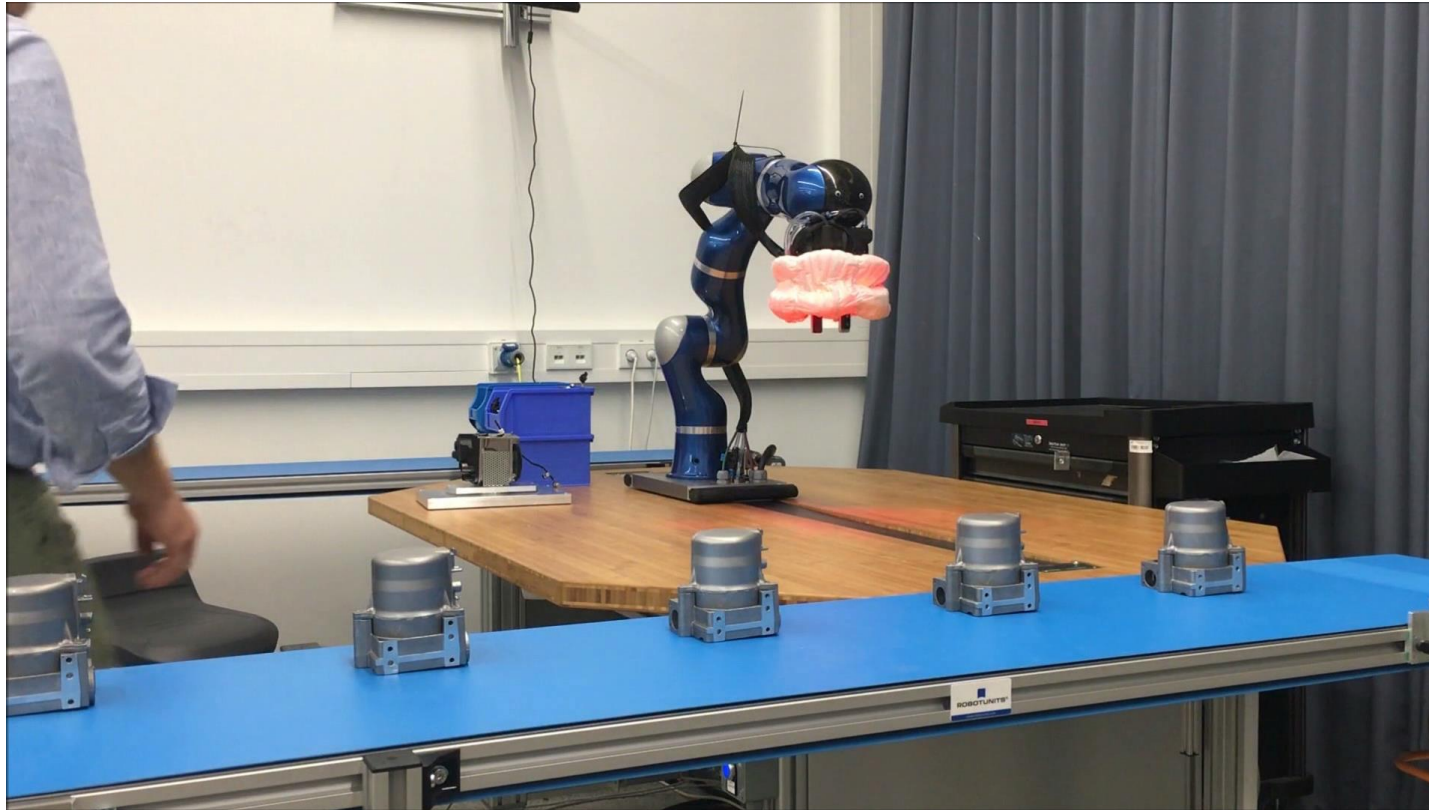
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HRC – Sichere Interaktion



Weitschat, Roman und Vogel, Jörn und Thielmann, Sophie und Höppner, Hannes (2017) End-Effector Airbags to Accelerate Human-Robot Collaboration. In: IEEE International Conference on Robotics and Automation ICRA. International Conference on Robotics and Automation (ICRA), Singapur.



HRC - Intuitive Programmierung

- **RAFCON** (Expert)
Open Source-Tool zur Programmierung und Ablaufsteuerung von Roboteranwendungen

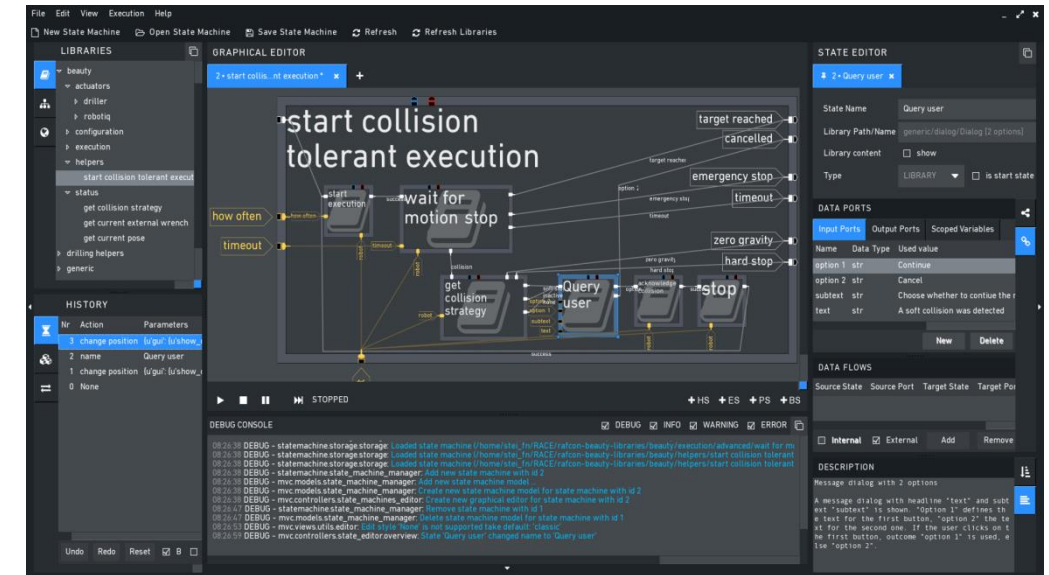
<https://dlr-rm.github.io/RAFCON/>

- **RAZER** (User)
Anwendernahes Tool zur intuitiven graphischen und interaktiven Programmierung

<https://elib.dlr.de/119124/>

- **TLPbD** (Task-Level Programming by Demonstration)
Aktuelle Forschung

<https://elib.dlr.de/128339/>



RAZER > INSERT PLATE & DRILL

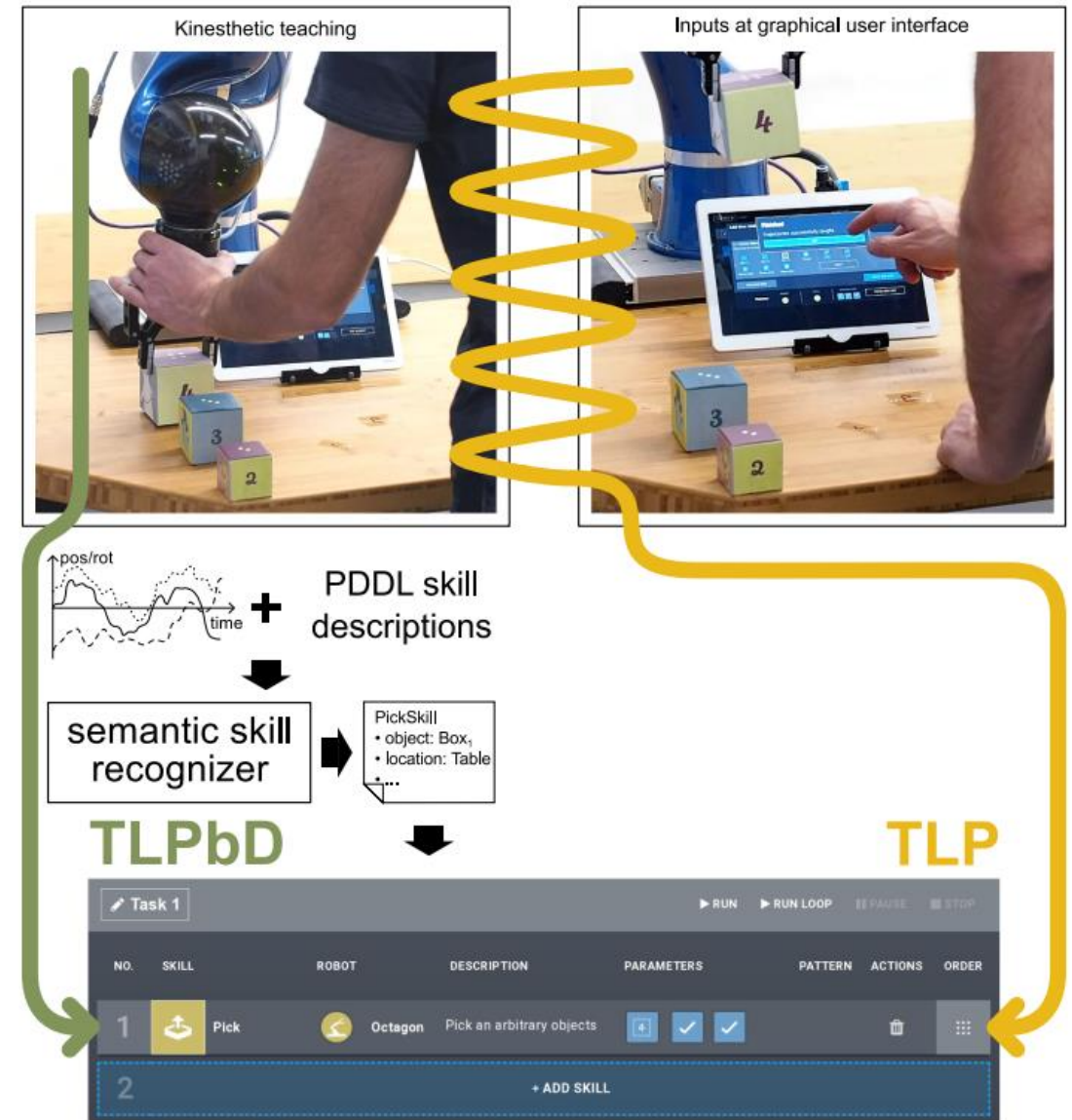
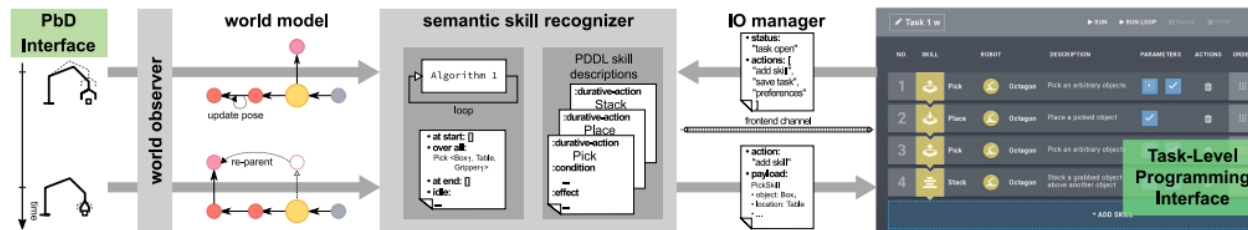
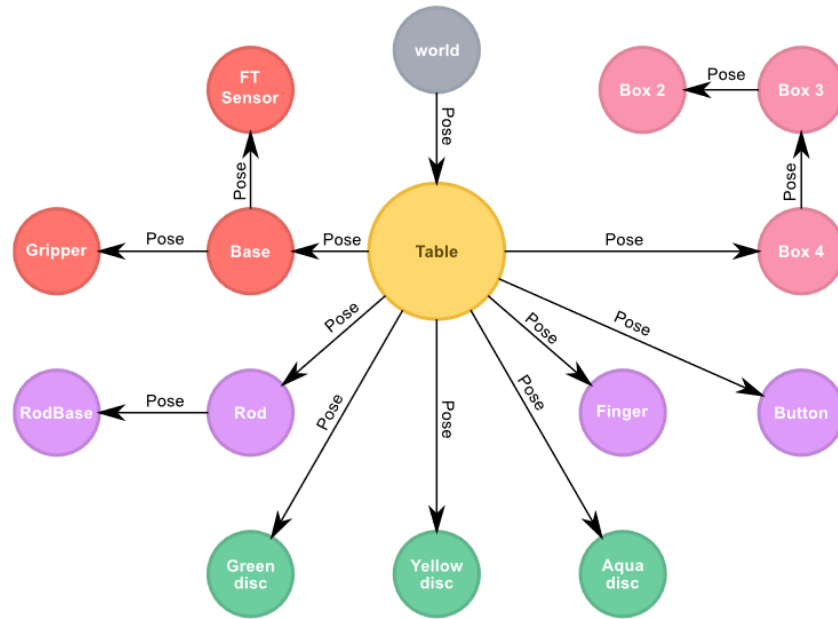
SAVE TASK UNDO REDO PREFERENCES

Insert plate & drill

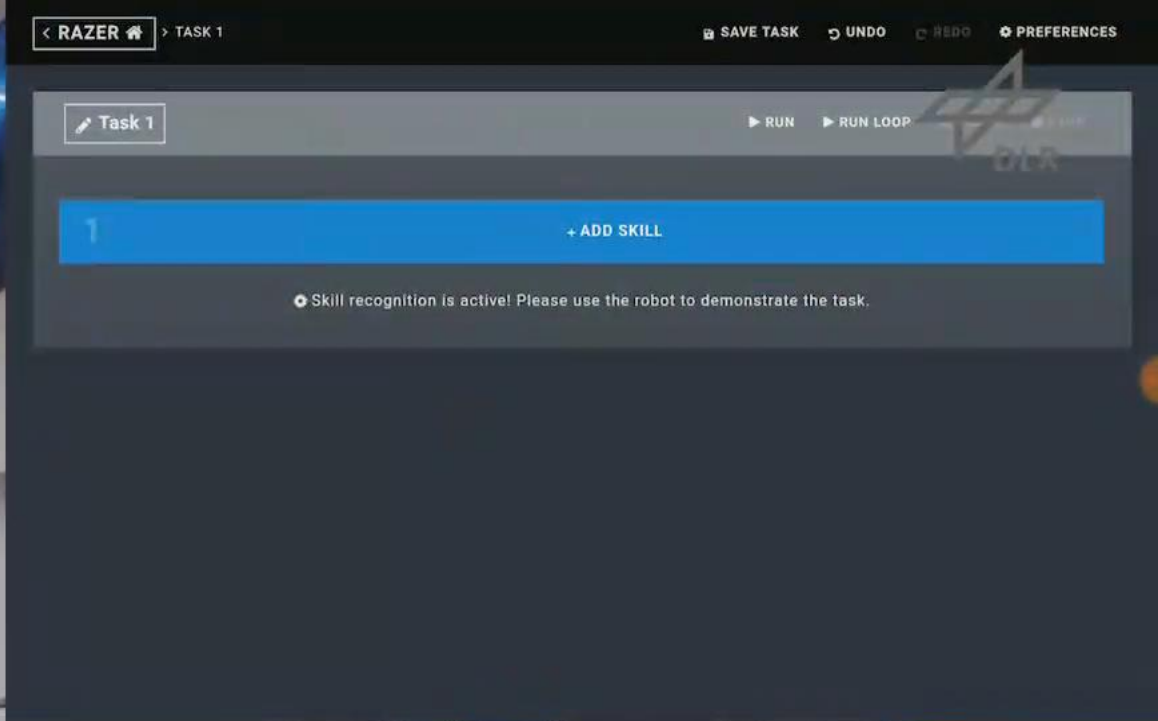
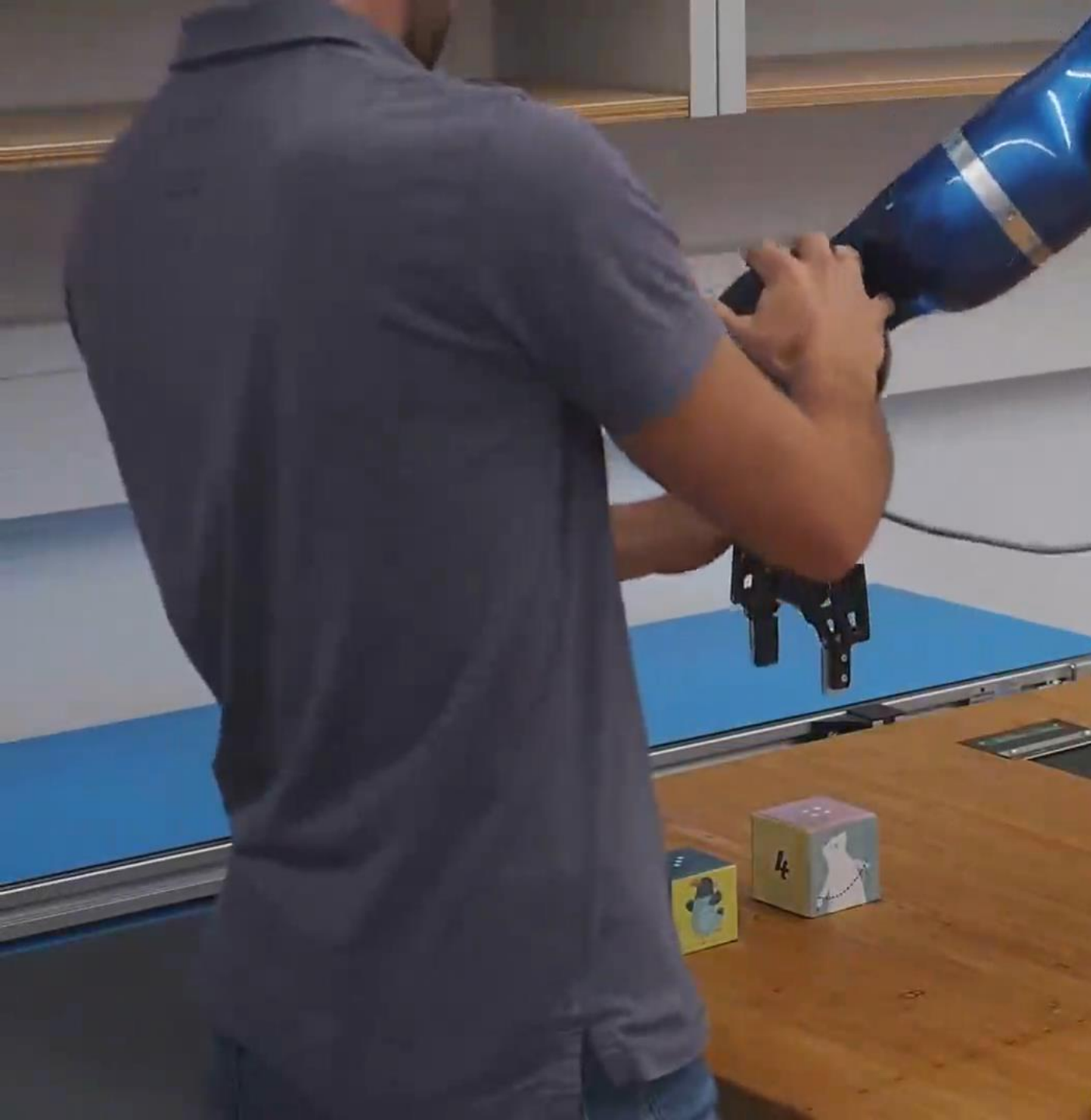
RUN RUN LOOP PAUSE STOP

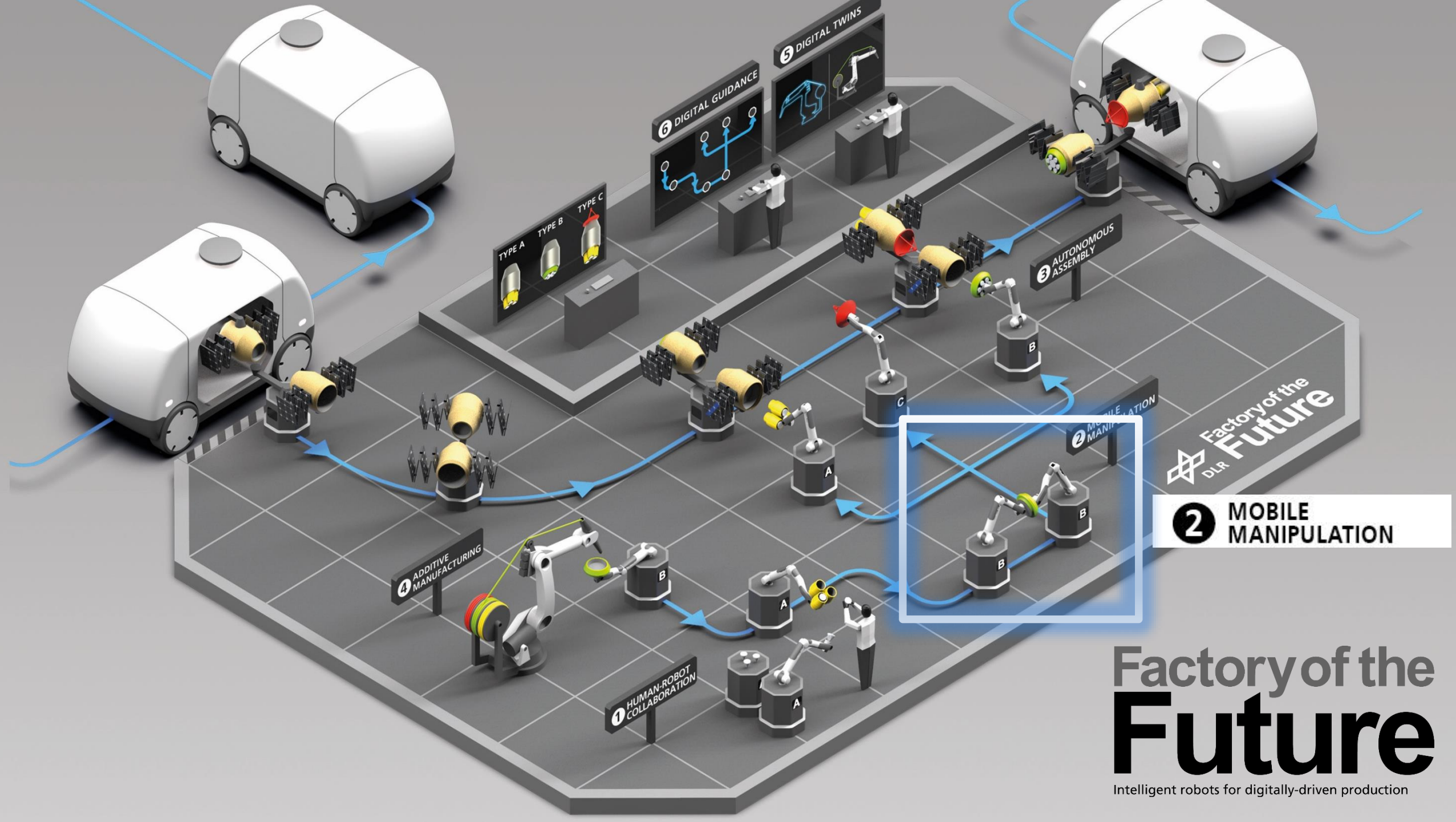
NO.	SKILL	ROBOT	DESCRIPTION	PARAMETERS	PATTERN	ACTIONS	ORDER
1	Pick plate	Gordon	Picks up a plate				
2	Place plate	Gordon	Places a plate				
3	Drilling	Rick	Drill a hole with a defined diameter in a defined pattern	6	6		
4	Pick plate	Gordon	Picks up a plate				
5	Place plate	Gordon	Places a plate				
6	+ ADD SKILL						

TLPbD (Task-Level Programming by Demonstration)



Steinmetz, Franz und Nitsch, Verena und Stulp, Freerk (2019) Intuitive Task-Level Programming by Demonstration through Semantic Skill Recognition. IEEE Robotics and Automation Letters, 4 (4), Seiten 3742-3749. IEEE - Institute of Electrical and Electronics Engineers. DOI: 10.1109/LRA.2019.2928782 ISSN 2377-3766





2 MOBILE MANIPULATION

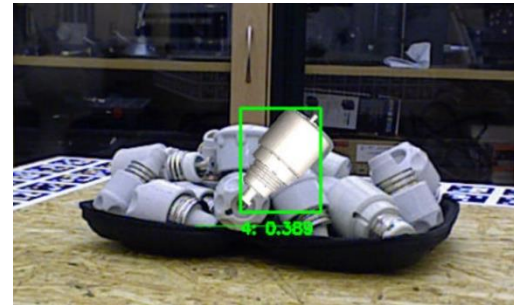
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AIMM – Autonomous Industrial Mobile Manipulator

- **Perzeption**

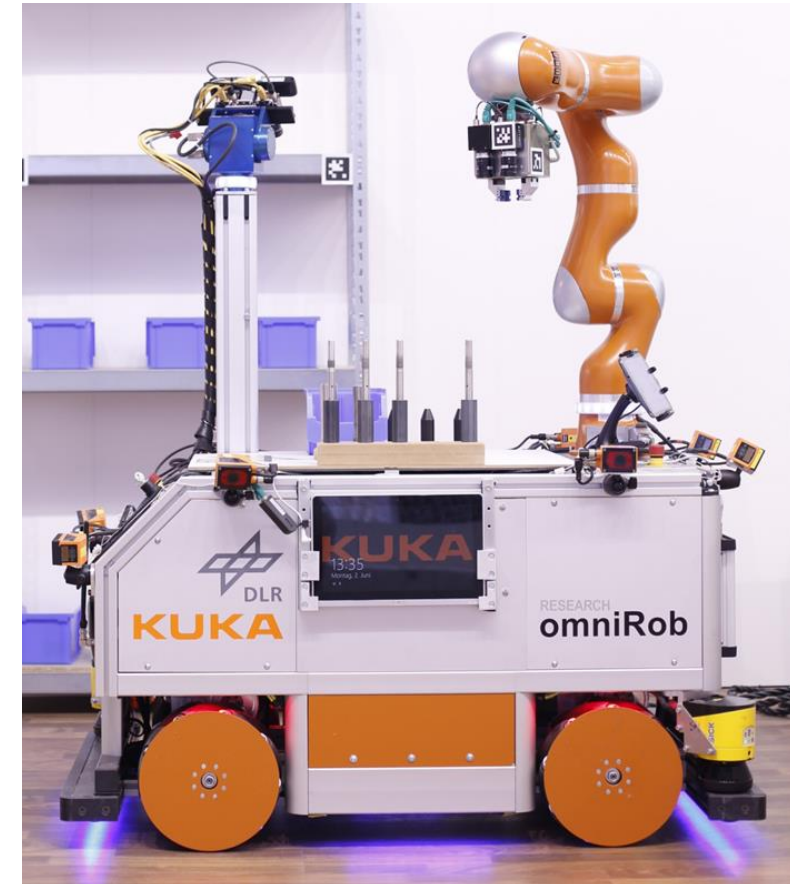
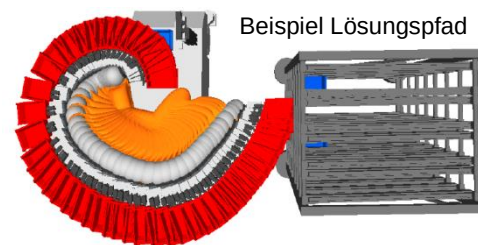
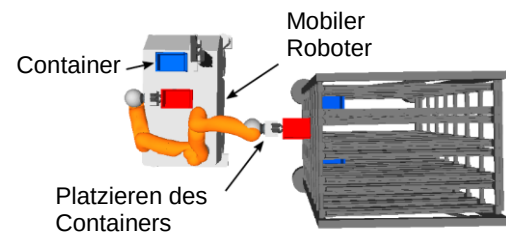
z.B. Objektlokalisierung mit neuen Lernverfahren:

<https://github.com/DLR-RM/AugmentedAutoencoder>

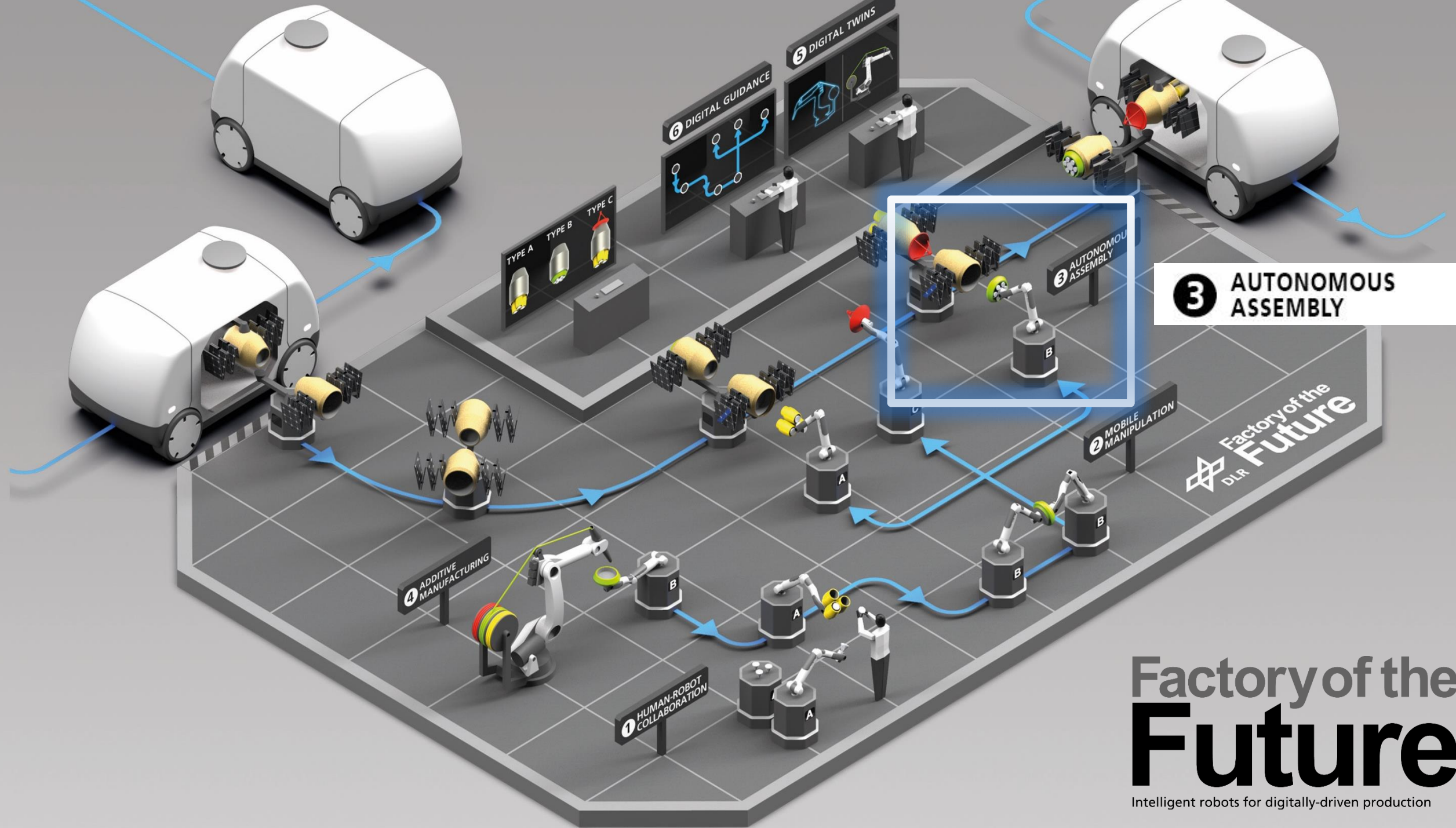


- **Bahnplanung und Navigation**

z.B. Robot motion planning library (RMPL)

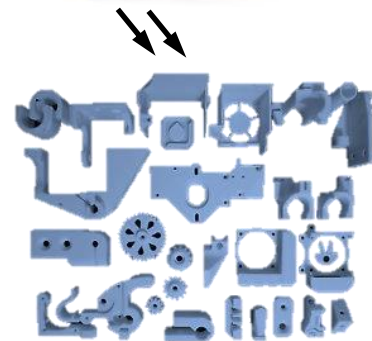


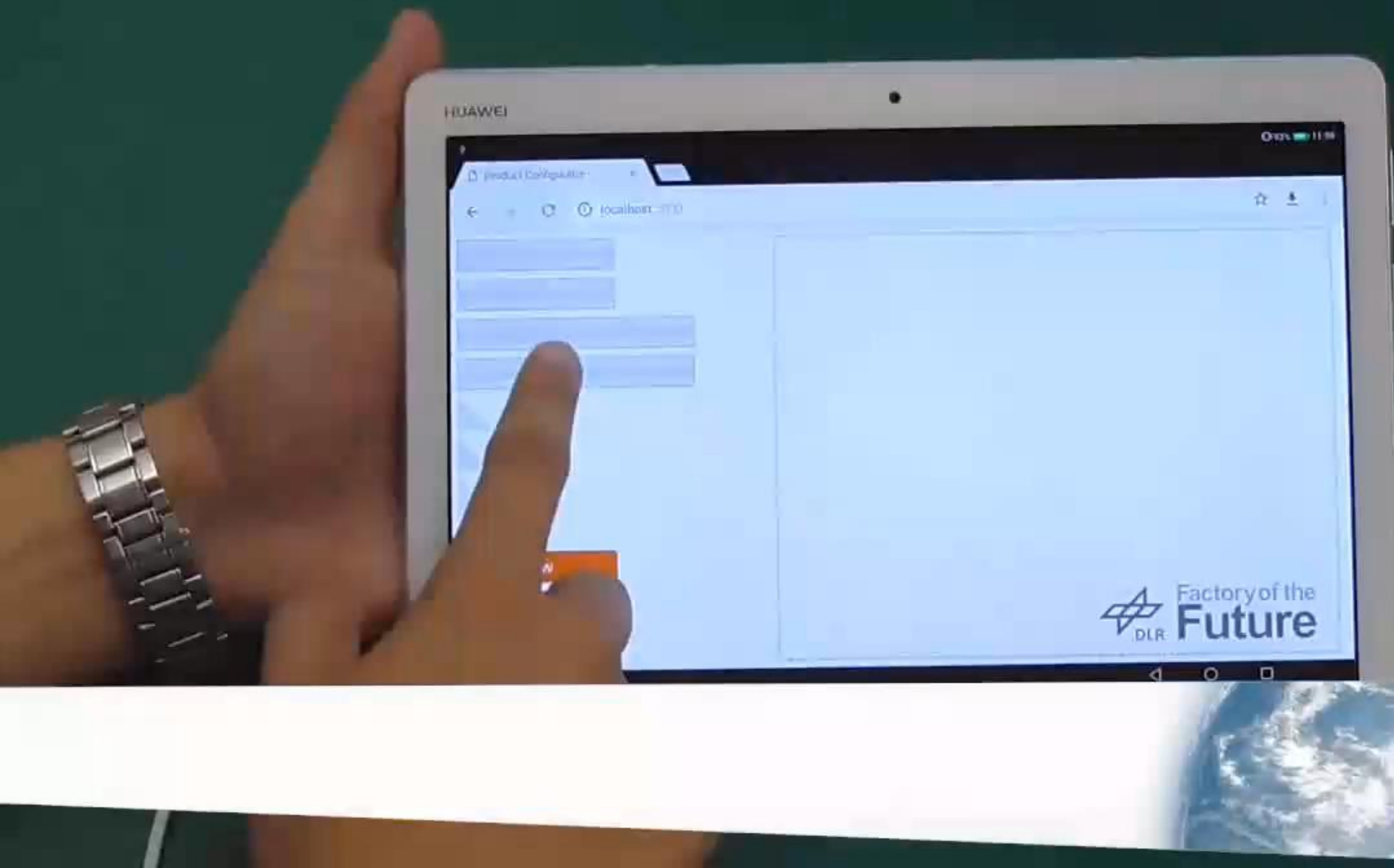
Lehner, Peter und Albu-Schäffer, Alin (2018) The Repetition Roadmap for Repetitive Constrained Motion Planning. IEEE Robotics and Automation Letters, 3 (4), Seiten 3884-3891. IEEE - Institute of Electrical and Electronics Engineers. DOI: 10.1109/LRA.2018.2856925 ISSN 2377-3766

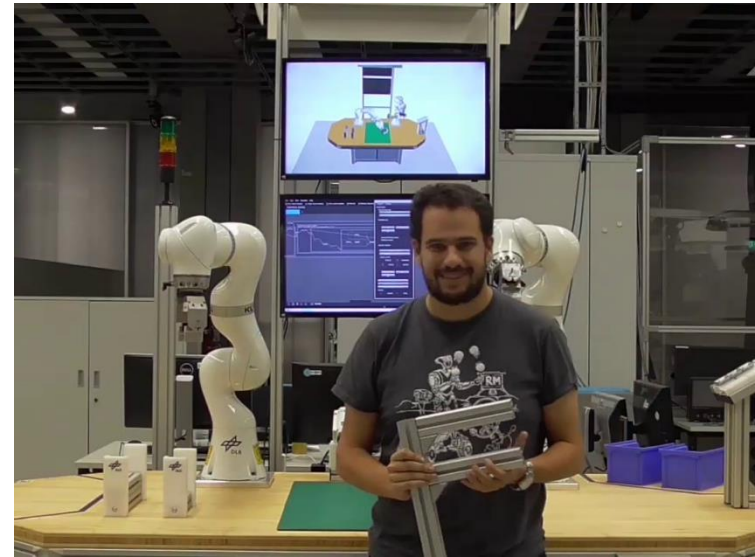
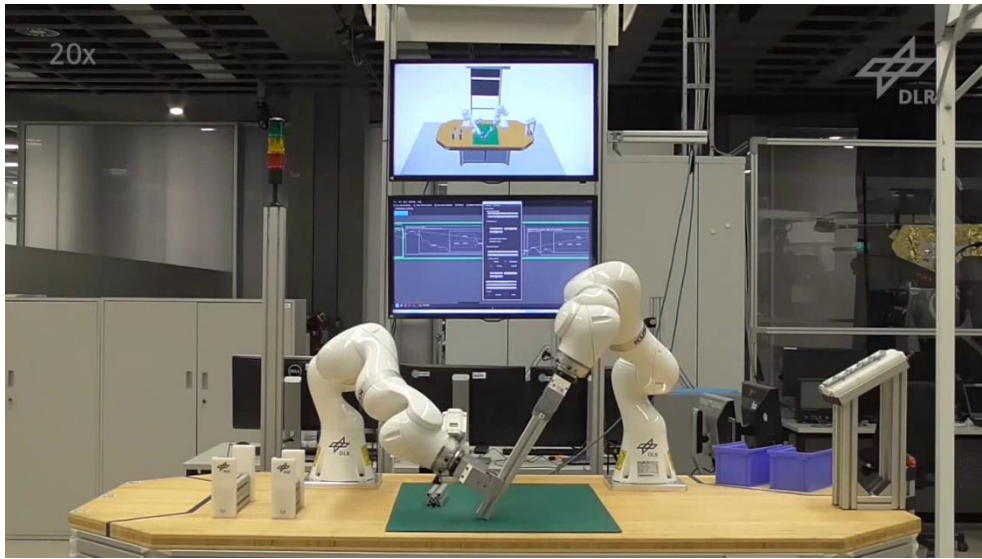
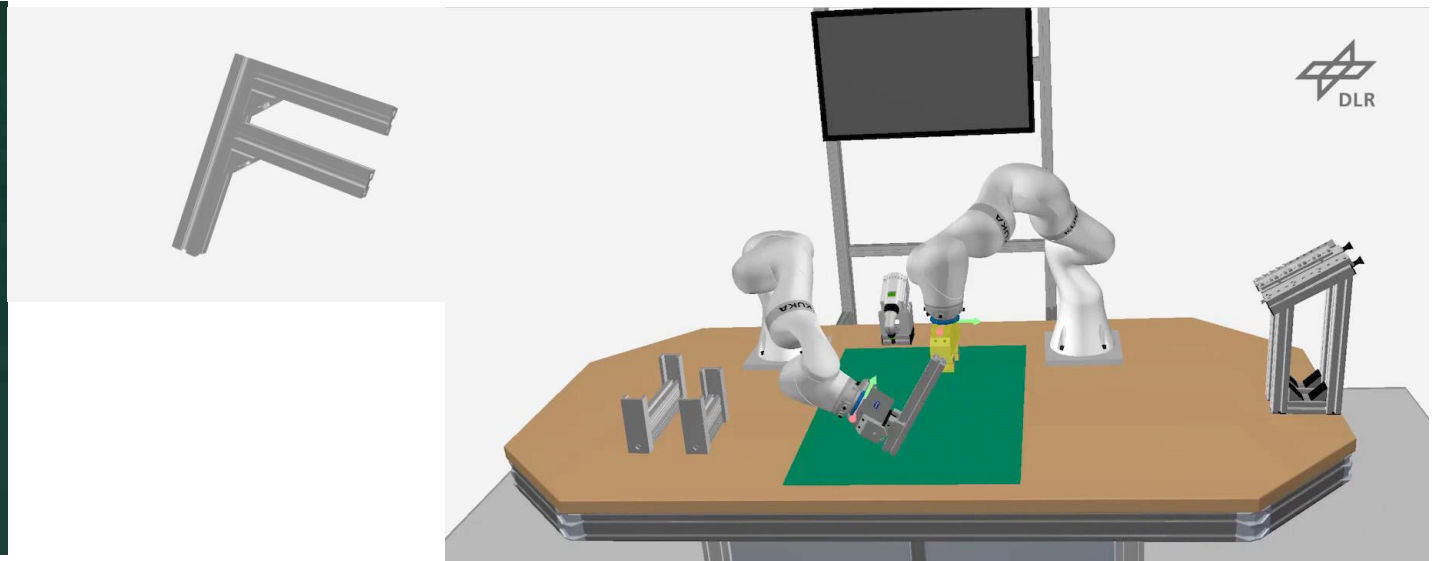
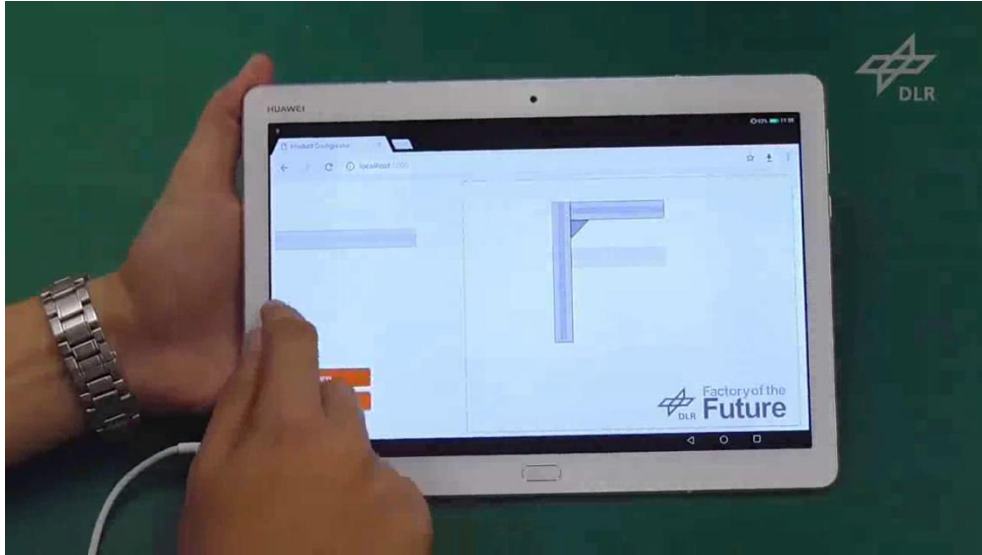


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Autonome Montage - Produktion von Einzelstücken auf Knopfdruck



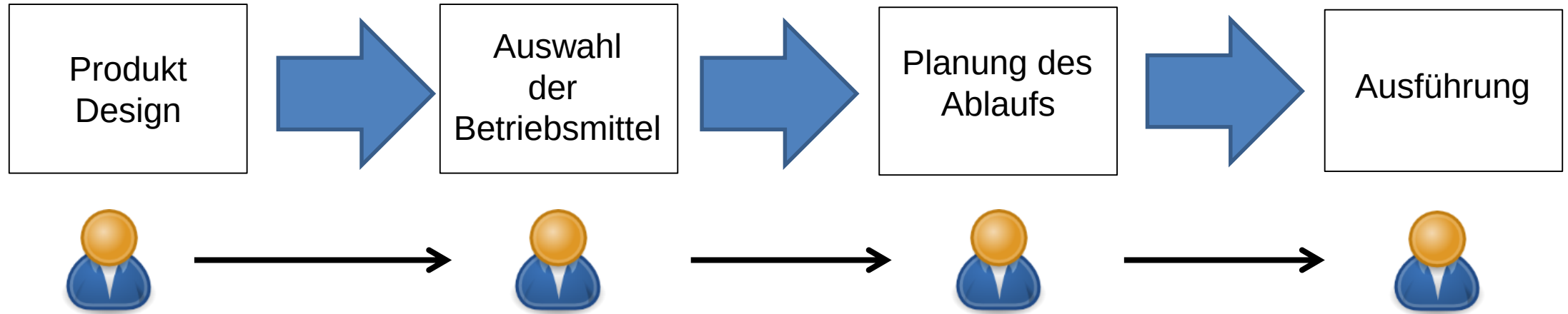


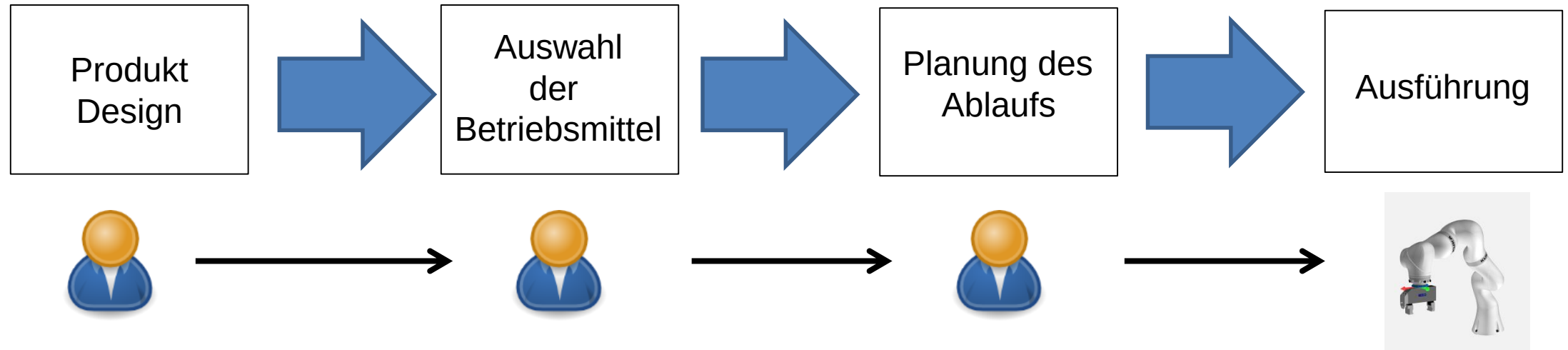


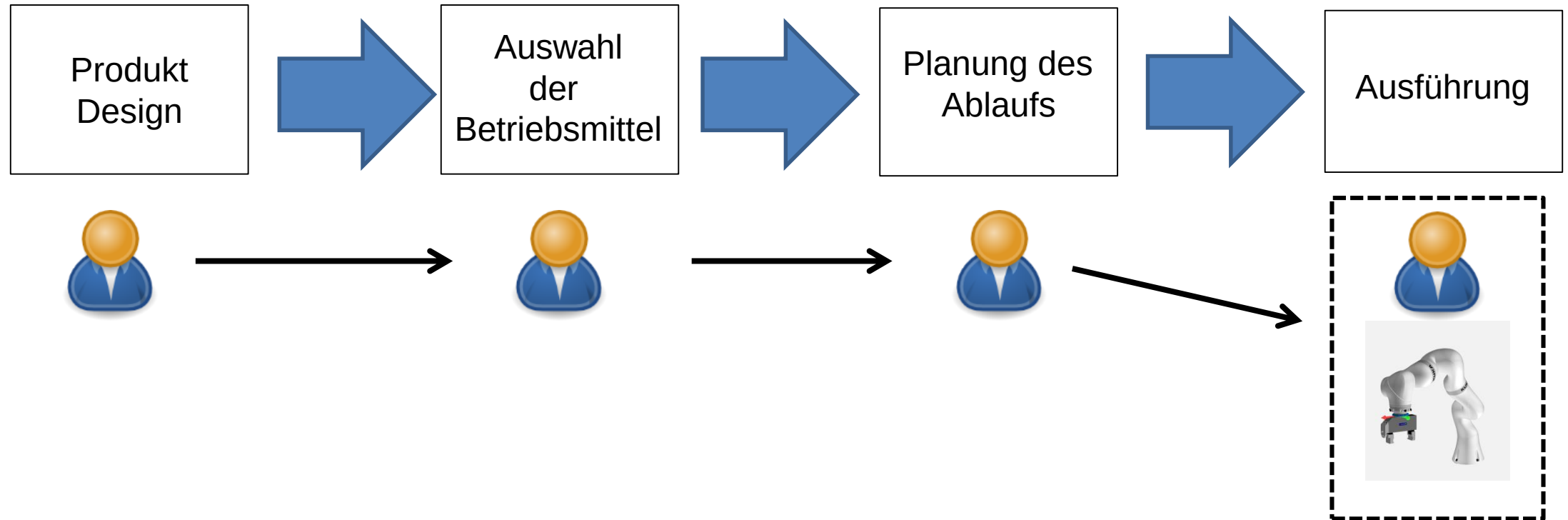
Rodriguez Brena, Ismael Valentin und Nottensteiner, Korbinian und Leidner, Daniel und Kassecker, Michael und Stulp, Freek und Albu-Schäffer, Alin (2019) Iteratively Refined Feasibility Checks in Robotic Assembly Sequence Planning. IEEE Robotics and Automation Letters. IEEE - Institute of Electrical and Electronics Engineers. DOI: [10.1109/LRA.2019.2895845](https://doi.org/10.1109/LRA.2019.2895845) ISSN 2377-3766

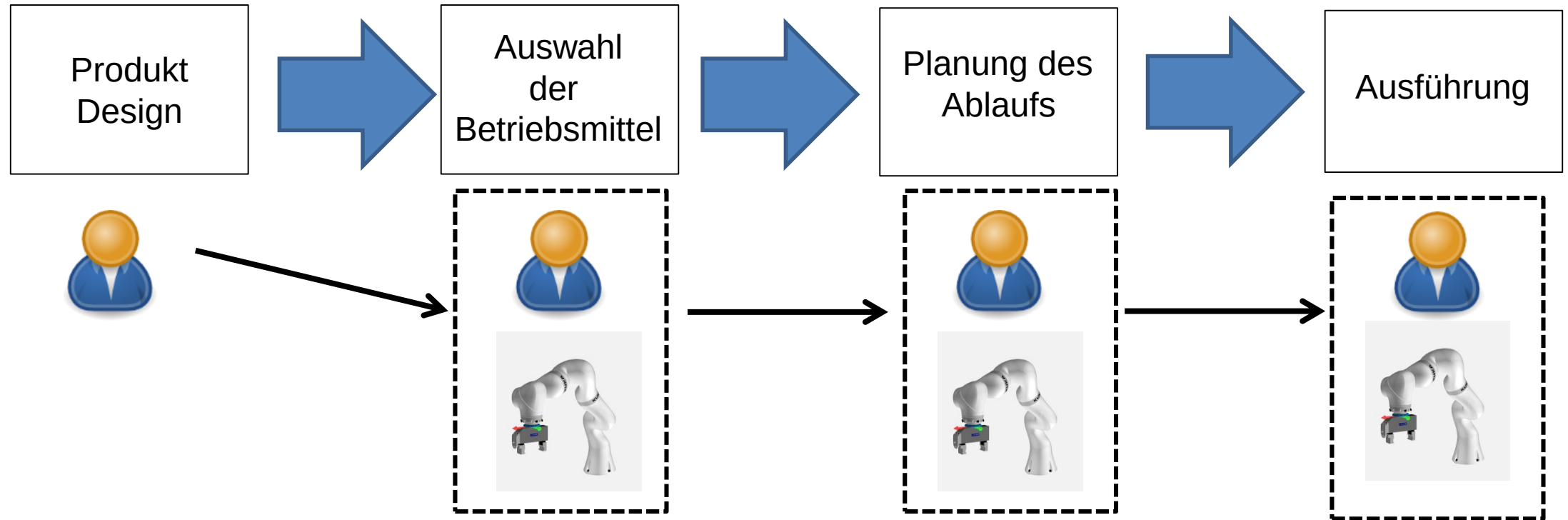


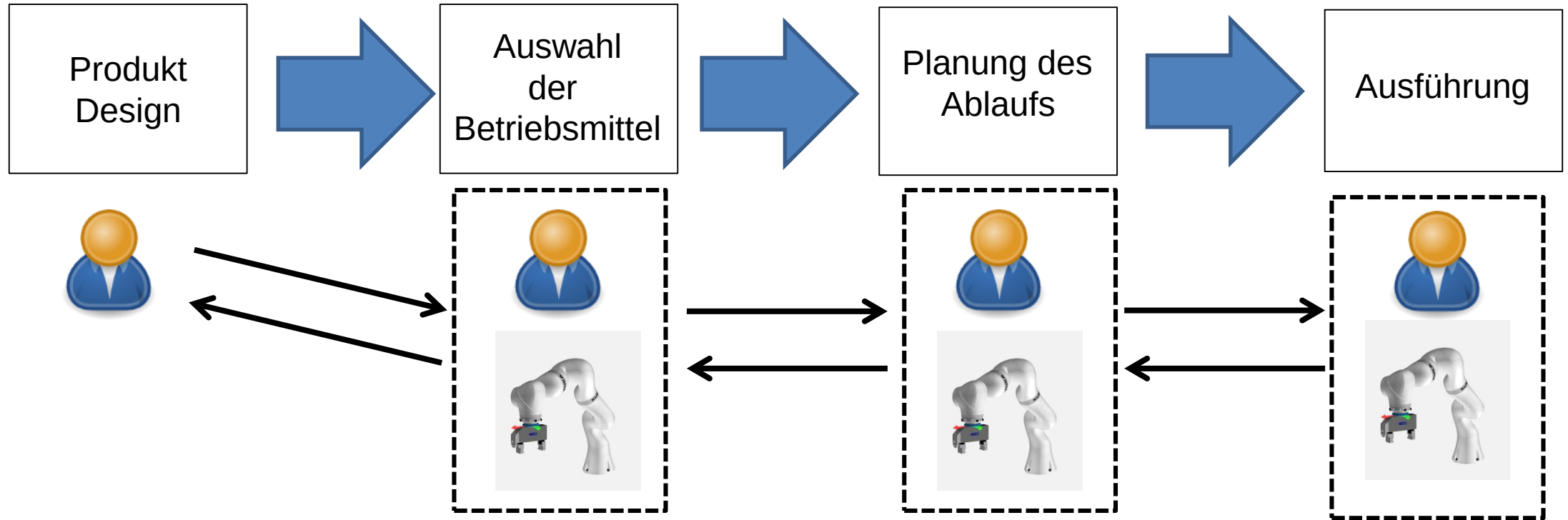












Vielen Dank für Ihre Aufmerksamkeit!



Kontakt RM - Produktion der Zukunft:

Korbinian Nottensteiner

Teamleiter Autonome Montage, Domänensprecher Produktion der Zukunft

Deutsches Zentrum für Luft- und Raumfahrt (DLR)

Institut für Robotik und Mechatronik (RM)

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